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Inventor:
Applicant: JOSEF WELSER OHG YBBSITZ (AT)
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Abstract of DE19852462

Previous methods for producing a profile section with varying wall thicknesses such as extrusion moulding, extrusion drawing or rolling are expensive and do not meet modern requirements in terms of dimensional accuracy. The objective of the invention is to provide a low-cost method for the production of profile sections with varying wall thicknesses, while guaranteeing dimensional accuracy. Strips are used as a starting material. Said strips are continuously fed into a welding installation and welded onto each other on a longitudinal edge before being formed in a forming device. This enables profile sections with varying wall thicknesses to be produced at low cost and times. The dimensional accuracy provided by the method is primarily directed towards the dimensional accuracy of strips that are used as a starting material. The inventive method is particularly suitable for strips that are made of aluminium, for instance, or steel with a wall thickness of up to 30 mm.

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